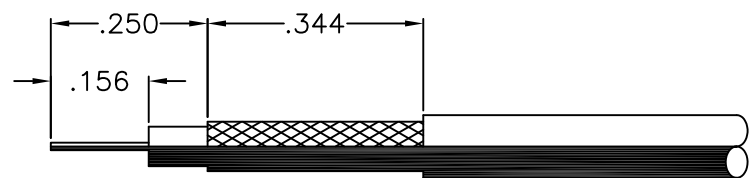
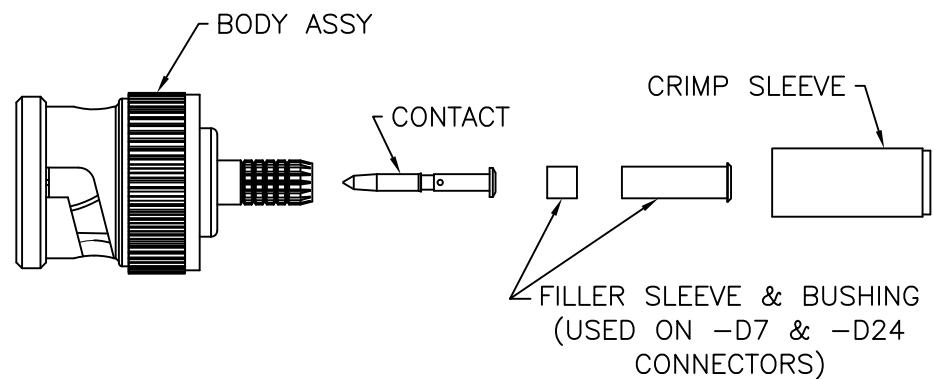


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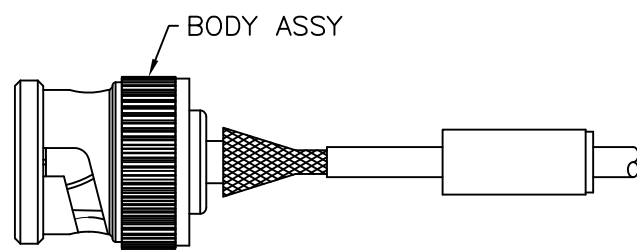
DWG NO. TAI-247 SH 1

| REVISIONS | | | |
|-----------|-------------|---------|------------|
| REV | DESCRIPTION | DATE | APPROVED |
| C | ECO 53449 | 6/30/11 | T. SCHIEBE |
| D | ECO 54014 | 1/27/12 | T.KOHLER |



CABLE STRIPPING DIMENSIONS

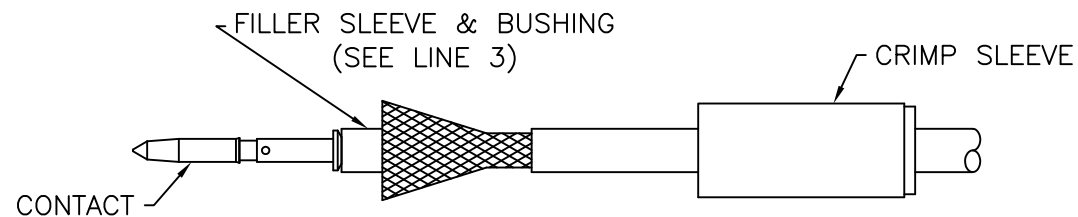
STEP 2



1. PUSH CABLE ASSEMBLY INTO BODY ASSEMBLY UNTIL CONTACT SNAPS INTO PLACE.
2. SLIDE CRIMP SLEEVE FORWARD OVER BRAID UP AGAINST BODY ASSY AND CRIMP IN PLACE (SEE CHART).

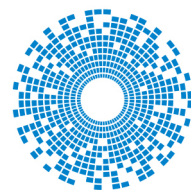
DESIGNED IN USA, COMPONENTS SOURCED FROM ONE OR MORE: TAIWAN, CHINA, USA

STEP 1



1. PLACE CRIMP SLEEVE ONTO CABLE WITH STEP LOCATED AS SHOWN.
2. STRIP CABLE AS SHOWN AND FLARE BRAID.
3. ON CONNECTOR NUMBERS -D7 & -D24 ONLY, SLIDE FILLER SLEEVE FULLY UNDER BRAID & BUSHING OVER CABLE DIELECTRIC.
4. CRIMP CONTACT IN POSITION SHOWN (SEE CHART).

| DASH NO | CRIMP SLEEVE | | | CENTER CONTACT | |
|---------|--------------|-------------|-----------------|-----------------|------------------------|
| | HEX SIZE | DIE SET NO. | CAVITY POSITION | CAVITY POSITION | RECOMMENDED CRIMP TOOL |
| D1 | .178 | CD3-1 | B | D | 010-0097 |
| D2 | .255 | CD3-21 | B | C | 010-0097 |
| D3 | .255 | CD3-21 | B | C | 010-0097 |
| D4 | .290 | CD3-21 | A | C | 010-0097 |
| D5 | .404 | CD3-22 | A | B | - |
| D6 | .290 | CD3-21 | A | C | 010-0097 |
| D7 | .178 | CD3-1 | B | D | 010-0097 |
| D8 | .255 | CD3-21 | B | C | 010-0097 |
| D9 | .255 | CD3-21 | B | C | 010-0097 |
| D10 | .324 | CD3-2 | A | D | 010-0097 |
| D11 | .255 | CD3-21 | B | C | 010-0097 |
| D12 | .213 | CD3-1 | A | D | 010-0097 |
| D13 | .344 | CD3-3 | A | C | - |
| D14 | .255 | CD3-21 | B | C | 010-0097 |
| D15 | .290 | CD3-21 | A | C | 010-0097 |
| D16 | .404 | CD3-22 | A | B | 010-0097 |
| D17 | .290 | CD3-21 | A | C | 010-0097 |
| D18 | .290 | CD3-21 | A | C | 010-0097 |
| D19 | .213 | CD3-1 | A | D | 010-0097 |
| D20 | .255 | CD3-21 | B | C | 010-0097 |
| D21 | .213 | CD3-1 | A | D | 010-0097 |
| D22 | - | - | - | - | - |
| D23 | .344 | CD3-3 | A | D | 010-0097 |
| D24 | .178 | CD3-1 | B | D | 010-0097 |
| D25 | .324 | CD3-2 | A | D | 010-0097 |



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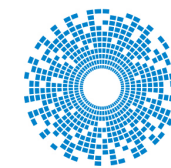
Cinch Connectivity Solutions
299 Johnson Avenue SW, Suite 100
Waseca, MN 56093 USA
T: +1 507.833.8822 F: +1 507.833.6287
cinch.com

CAGE CODE 14949

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

| FRACTIONS | DECIMALS | ANGLES |
|-----------|----------|--------|
| ± | .XX ± | ± |
| | .XXX ± | |
| | .XXXX ± | |

| SIGNATURES | | DATE |
|--------------------------|--|--------|
| DRAWN BY M.SOURIPHONG | | 3/8/12 |
| CHECKED BY T.SCHIEBE | | 7/6/11 |
| APPROVED BY T.KOHLER | | 7/6/11 |
| APPROVED BY | | |



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FULL CRIMP 75 OHM CONNECTORS TO FLEXIBLE COAXIAL CABLE

| SIZE | CAGE CODE | DWG NO. | REV |
|-------|-----------|--------------|--------|
| B | 14949 | TAI-247 | D |
| SCALE | N/A | DATE | 9/6/05 |
| | | SHEET 1 OF 2 | |