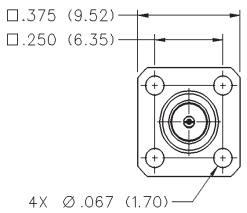
50 Ohm SMA Field Replaceable 4-Hole Flange Mount Jack Receptacle -

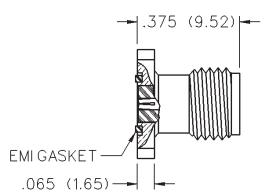
CINCN CONNECTIVITY SOLUTIONS a bel group

INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST









ACCEPTS	FREQUENCY	GOLD	NICKEL	
PIN SIZE	RANGE	PLATED	PLATED	
.015 (0.38)	0-26.5 GHz	142-1701-561	142-1701-566	

SMA - 50 Ohm Connectors

Cinch CONNECTIVITY SOLUTIONS a bel group

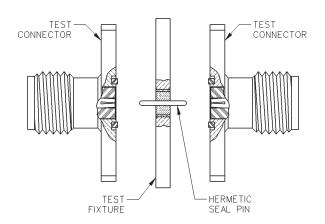
Field Replaceable - Application Notes

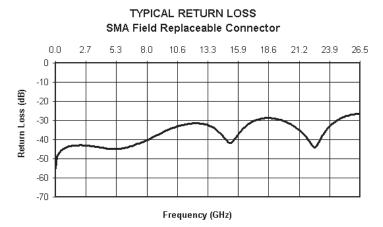
INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST

The field replaceable style of connector is known by many names in the industry, such as MIC launcher, hermetic seal launcher, spark plug launcher, etc. Some types, such as those known as "spark plugs", have the hermetic seal incorporated into the connector. These types require special welding to install and can not be replaced without destroying the hermeticity of the circuit housing. True field replaceable connectors, such as those manufactured by Johnson Components™, are easy to install and replace. Because the hermetic seal is not incorporated into the connector design, the connector can be removed and replaced without destroying the hermetic seal or the hermeticity of the circuit housing.

All of the above mentioned connector types perform the same basic function - creating a transition from microstrip circuitry to a coaxial transmission line. Whenever possible, the hermetic seal pin diameter should be chosen as close as possible to the microstrip trace width. For optimum electrical performance, the transition from the hermetic seal to the microstrip trace must be properly compensated. Compensation involves adjusting the microstrip trace width to minimize any impedance discontinuities found in the transition area.

The plot shown below is representative of the typical return loss of an Johnson Components [™] field replaceable connector. To produce the data shown below, a test fixture is created using the appropriate Johnson Components [™] hermetic seal. The fixture consists of a suitably thick spacer plate with the hermetic seal mounted flush to both surfaces. Two connectors are mounted back to back around the fixture and the VSWR of this test assembly is measured. The return loss data shown is equivalent to the square root of the measured VSWR of the test assembly. Since the connectors tested are of identical design, it can be stated with fair accuracy that the data shown represents the response of a single field replaceable connector and its transition to the hermetic seal.





Although Johnson Components[™] does not publish a VSWR specification for field replaceable connectors, typical connector VSWR can be expected to be less than 1.1 + .01f (f in GHz). A VSWR specification is not stated because an industry standard method for testing field replaceable connectors does not exist. The actual performance of the connector is dependent upon the application for the following reasons:

- 1. The choice of hermetic seal to be used by the customer is not specified by the connector manufacturer. Hermetic seals produced by different manufacturers will not have the same electrical characteristics. For optimum electrical performance, Johnson Components™ recommends the use of our standard 142-1000-001, 002, 003 and 004 hermetic seals for pin diameters of .012 (0.30), .015 (0.38), .018 (0.46) and .020 (0.51). Custom hermetic seal configurations can be quoted.
- 2. It is recommended that the hermetic seal be mounted flush with the circuit housing. Tolerance variations between the hermetic seal and machined housing do not always guarantee an optimum transition to the connector. Some manufacturers recommend an additional counterbore in the circuit housing to accommodate a solder washer during installation of the seal. Johnson Components™ does not recommend this type of installation because if the counterbore is not completely filled with solder, electrical discontinuities may be created.
- 3. The transition between the hermetic seal pin and the microstrip trace will affect electrical performance, as stated above. Several different methods of hermetic seal mounting and seal pin to microstrip trace attachment are used in the industry. Johnson Components™ can not recommend one method over the other as this is dependent upon the customer's application.

As always, quotes for non-standard field replaceable connectors and/or hermetic seals are welcome.

SMA - 50 Ohm Connectors

Specifications



INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST

ELECTRICAL RATINGS

Frequency Range: Dummy loads
Flexible cable connectors
Flexible cable connectors
Straight semi-rigid cable connectors and field replaceable connectors .0.26.5 GHz
Cabled Connectors
Sym Cabled Connectors 1.20 + .025f 1.20 + .03f 1.20 + .025f 1.20 + .03f 1.20 + .02f 1.20 + .03f 1.20 + .02f 1.20 + .03f 1.20 + .02f 1.20
Sym Cabled Connectors 1.20 + .025f 1.20 + .03f 1.20 + .025f 1.20 + .03f 1.20 + .02f 1.20 + .03f 1.20 + .02f 1.20 + .03f 1.20 + .02f 1.20
RG-316, LMR-100 cable 1.20 + .025f 1.20 + .03f RG-316, LMR-100 cable 1.15 + .02f 1.15 + .02f RG-36, LMR-195 cable 1.15 + .01f 1.15 + .02f RG-142 cable 1.16 + .01f 1.15 + .02f RG-142 cable 1.10 + .03f 1.10 + .015f 1.41 semi-rigid (w/contact) 1035 + .005f 1.15 + .015f 1.41 semi-rigid (w/contact) 1035 + .005f 1.15 + .005f 1.23ck-bulkhead jack adapter and plug-plug adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.25ch 1.2
RG-316, LMR-100 cable 1.20 + .025f 1.20 + .03f RG-316, LMR-100 cable 1.15 + .02f 1.15 + .02f RG-36, LMR-195 cable 1.15 + .01f 1.15 + .02f RG-142 cable 1.16 + .01f 1.15 + .02f RG-142 cable 1.10 + .03f 1.10 + .015f 1.41 semi-rigid (w/contact) 1035 + .005f 1.15 + .015f 1.41 semi-rigid (w/contact) 1035 + .005f 1.15 + .005f 1.23ck-bulkhead jack adapter and plug-plug adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.23ck-bulkhead jack adapter and plug-jack adapter 1.05 + .005f 1.25ch 1.2
RG-58, LMR-195 cable
RG-142 cable
LMR-200, LMR-240 cable 1.10 + .03f
.086 semi-rigid (W/contact)
.141 semi-rigid (w/contact) 1.05 + .008f
.141 semi-rigid (w/o contact) 1.035 + .005f Jack-bulkhead jack adapter and plug-plug adapter 1.05 + .01f Jack-jack adapter and plug-jack adapter 1.05 + .005f Uncabled receptacles, dummy loads N/A Field replaceable (see page 59) N/A Working Voltage: (Vrms maximum) Connectors for Cable Type
Jack-bulkhead jack adapter and plug-plug adapter 1.05 + .01f Jack-jack adapter and plug-jack adapter 1.05 + .01f Jack-jack adapter and plug-jack adapter 1.05 + .005f Uncabled receptacles, dummy loads N/A Field replaceable (see page 59) N/A Working Voltage: (Vrms maximum) Connectors for Cable Type Sea Level 70K Feet RG-178 141 semi-rigid will contact and adapters 500 125 Dummy loads N/A Dielectric Withstanding Voltage: (VRMS minimum at sea level) Connectors for RG-316; LMR-100, 195, 200 750 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, field replaceable, uncabled receptacles 100 Connectors for RG-316; LMR-100, 195, 200 750 Connectors for RG-316; LMR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-316; LMR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-316; LMR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-316; LMR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-316; LMR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-378 141 semi-rigid will contact, dummy loads N/A Corona Level: (Volts minimum at 70,000 feet) Connectors for RG-378 1510 KR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-378 1510 KR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-378 1510 KR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-378 1510 KR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-378 1510 KR-340, 086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for RG-378 1510 KR-340, 086 semi-rigid, field replaceable, uncabled receptacles, dummy loads 141 semi-rigid connectors 141 semi-rigid wild contact and adapters 1500 Connectors for RG-378 1510 KR-340, 08
Jack-jack adapter and plug-jack adapter
Uncabled receptacles, dummy loads
Field replaceable (see page 59)
Working Voltage: (Vrms maximum)Sea Level70K FeetConnectors for Cable TypeSea Level70K FeetRG-17817045RG-316; LMR-100, 195, 20025065RG-58, RG-142, LMR-240, 086 semi-rigid, uncabled receptacles, 141 semi-rigid with contact and adapters25065Dummy loadsN/ADielectric Withstanding Voltage: (VRMS minimum at sea level)N/AConnectors for RG-316; LMR-100, 195, 200500Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, field replaceable, uncabled receptacles500Connectors for 1.41 semi-rigid with contact and adapters1500Connectors for RG-178500Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, field replaceable, uncabled receptacles1000Connectors for .141 semi-rigid with contact and adapters1500Connectors for .141 semi-rigid with contact and adapters1500Connectors for RG-58, RG-1781500Connectors for RG-17890 dBConnectors for RG-17890 dBConnectors for RG-17890 dBConnectors for RG-316; LMR-100, 195, 200190Connectors for RG-316; LMR-100, 195, 200190Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid,190Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid,190
Connectors for Cable Type RG-178
RG-316; LMR-100, 195, 200
RG-316; LMR-100, 195, 200
RG-316; LMR-100, 195, 200
uncabled receptacles, .141 semi-rigid w/o contact 335 85 .141 semi-rigid with contact and adapters 500 125 Dummy loads N/A Dielectric Withstanding Voltage: (VRMS minimum at sea level) Connectors for RG-178 500 Connectors for RG-316; LMR-100, 195, 200 750 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, field replaceable, uncabled receptacles 1000 Connectors for .141 semi-rigid with contact and adapters 1500 Connectors for RG-178 125 Connectors for RG-178 125 Connectors for RG-178 125 Connectors for RG-316; LMR-100, 195, 200 190 Connectors for RG-178 125 Connectors for RG-316; LMR-240, .086 semi-rigid, Connectors for RG-316; LMR-100, 195, 200 190 Connectors for RG-316; LMR-100, 195, 200 190 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, Connectors for RG-316; LMR-100, 195, 200 500 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, Connectors for RG-316; LMR-100, 195, 200 500 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, Connectors for RG-316; LMR-100, 195, 200 500 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, Connectors for RG-316; LMR-100, 195, 200 500 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, Connectors for RG-316; LMR-100, 195, 200 500 Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, Connectors for RG-58, RG-142,
141 semi-rigid with contact and adapters 500 125 Dummy loads N/A Dielectric Withstanding Voltage: (VRMS minimum at sea level) Connectors for RG-178 500 Connectors for RG-316; LMR-100, 195, 200 750 Connectors for .141 semi-rigid with contact and adapters 1500 Connectors for .141 semi-rigid with contact and adapters 1500 Connectors for .141 semi-rigid with contact and adapters 1500 Connectors for RG-178 141 semi-rigid with contact and adapters 1500 Connectors for RG-178 141 semi-rigid with contact, dummy loads N/A Corona Level: (Volts minimum at 70,000 feet) Connectors for RG-316; LMR-100, 195, 200 190 Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, 190 Connectors for RG-14
Dummy loads
Dielectric Withstanding Voltage: (VRMS minimum at sea level) Connectors for RG-178
Connectors for RG-178
Connectors for RG-178
Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid, field replaceable, uncabled receptacles
field replaceable, uncabled receptacles
Connectors for .141 semi-rigid with contact and adapters
Connectors for .141 semi-rigid w/o contact, dummy loads
Corona Level: (Volts minimum at 70,000 feet) and 7 MHz) Connectors for RG-178 125 Connectors for RG-316; LMR-100, 195, 200 190 Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, 190 Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, 190 Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, 190
Connectors for RG-178 125 Connectors for RG-178 335 Connectors for RG-316; LMR-100, 195, 200 190 Connectors for RG-316; LMR-100, 195, 200 500 Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, 500
Connectors for RG-316; LMR-100, 195, 200
Connectors for RG-58, RG-142, LMR-240, 086 semi-rigid, Connectors for RG-58, RG-142, LMR-240, .086 semi-rigid,
uncabled receptacles, .141 semi-rigid w/o contact
Connectors for .141 semi-rigid with contact and adapters
Dummy loads
+125°C

MECHANICAL RATINGS

Engagement Design: MIL-C-39012, Series SMA	Cable Retention:	Axial Force*(lbs)	Torque (in-oz)
Engagement/Disengagement Force: 2 inch-pounds maximum	Connectors for RG-178	10 ` ´	N/A
Mating Torque: 7 to 10 inch-pounds	Connectors for RG-316, LMR-10	0 20	N/A
Bulkhead Mounting Nut Torque: 15 inch-pounds	Connectors for LMR-195, 200	30	N/A
Coupling Proof Torque: 15 inch-pounds minimum	Connectors for RG-58, LMR-240	40	N/A
Coupling Nut Retention: 60 pounds minimum	Connectors for RG-142	45	N/A
Contact Retention:	Connectors for .086 semi-rigid	30	16
6 lbs. minimum axial force (captivated contacts)	Connectors for .141 semi-rigid	60	55
4 inch-ounce minimum torque (uncabled receptacles)	*Or cable breaking strength whic	hever is less.	
, , , , ,	Durability: 500 cycles minimum	1	

ENVIRONMENTAL RATINGS (Meets or exceed the applicable paragraph of MIL-C-39012)

Temperature Range: - 65°C to + 165°C

Thermal Shock: MIL-STD-202, Method 107, Condition B Corrosion: MIL-STD-202, Method 101, Condition B

Shock: MIL-STD-202, Method 213, Condition I Vibration: MIL-STD-202, Method 204, Condition D Moisture Resistance: MIL-STD-202, Method 106

100 cycles minimum for .141 semi-rigid connectors w/o contact

†Avoid user injury due to misapplication. See safety advisory definitions inside front cover.

SMA - 50 Ohm Connectors

Specifications



INCHES (MILLIMETERS)
CUSTOMER DRAWINGS AVAILABLE UPON REQUEST

MATERIAL SPECIFICATIONS

Bodies: Brass per QQ-B-626, gold plated* per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

Contacts: Male - brass per QQ-B-626, gold plated per MIL-G-45204 .00003" min.

Female - beryllium copper per QQ-C-530, gold plated per MIL-G-45204 .00003" min.

Nut Retention Spring: Beryllium copper per QQ-C-533. Unplated

Insulators: PTFE fluorocarbon per ASTM D 1710 and ASTM D 1457 or Tefzel per ASTM D 3159 or PFA 340 per ASTM **Expansion Caps:** Brass per QQ-B-613, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

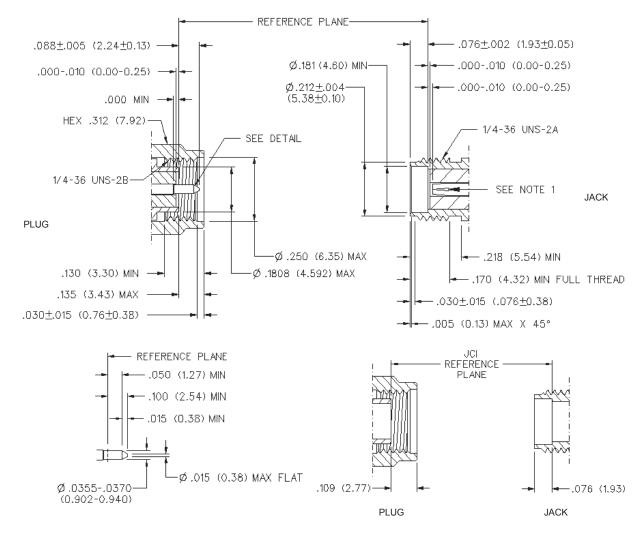
Crimp Sleeves: Copper per WW-T-799 or brass per QQ-B-613, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290 **Mounting Hardware:** Brass per QQ-B-626 or QQ-B-613, gold plated per MIL-G-45204 .00001" min. or nickel plated per QQ-N-290

Seal Rings: Silicone rubber per ZZ-R-765

EMI Gaskets: Conductive silicone rubber per MIL-G-83528, Type M

* All gold plated parts include a .00005" min. nickel underplate barrier layer.

Mating Engagement for SMA Series per MIL-C-39012



NOTES

1. ID OF CONTACT TO MEET VSWR, CONTACT RESISTANCE AND INSERTION WITHDRAWAL FORCES WHEN MATED WITH DIA .0355-.0370 MALE PIN.

Cinch Connectivity Solutions